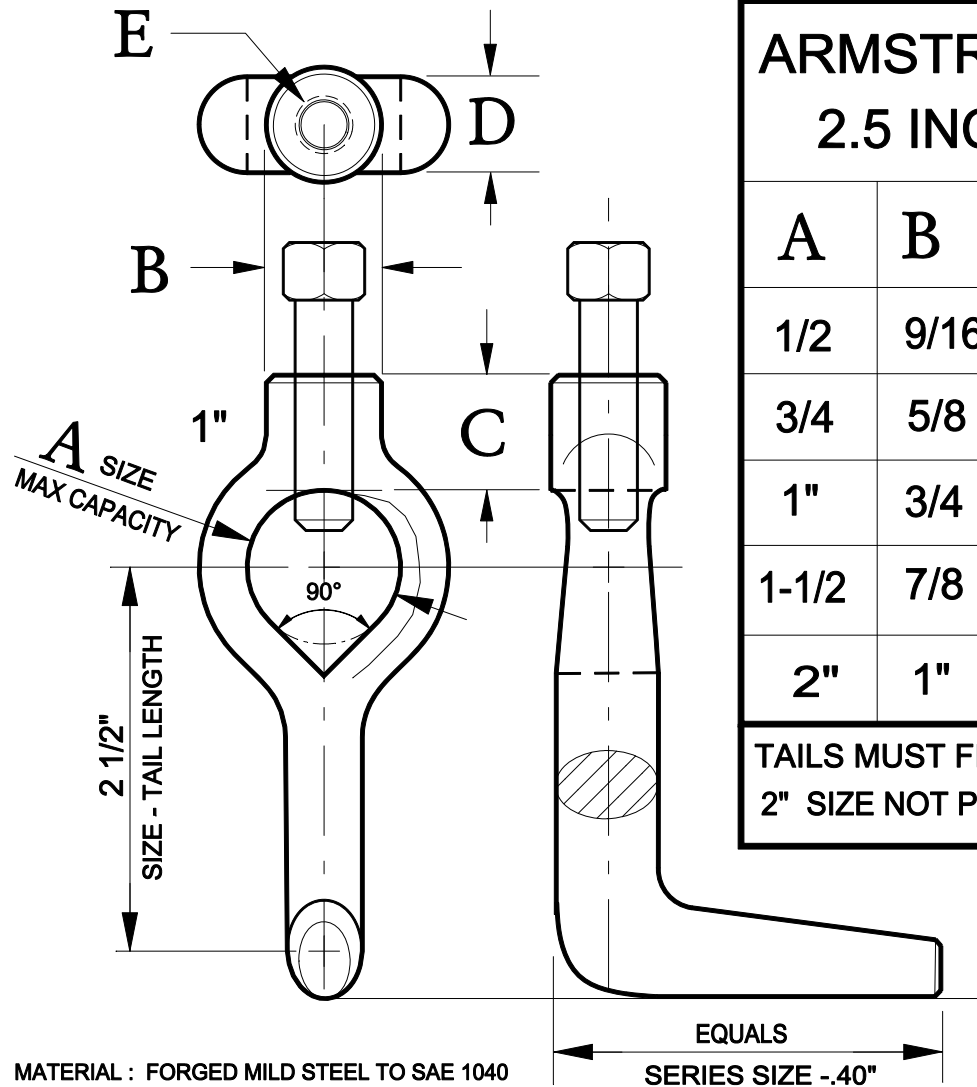




MATERIAL : FORGED MILD STEEL TO SAE 1040

HEAT TREAT : NORMALIZE

FINISH : RMS 250 OR BETTER

QUANTITY : 1

DEBURR OR ROUND ALL SHARP CORNERS

ALL DIMENSIONS IN INCHES

DECIMAL DIMENSIONS +/- .005" FRACTIONS +/- 1/64 EXCEPT AS NOTED

ARMSTRONG SPECIAL SMALL LATHE 2.5 INCH SERIES BENT TAIL DOGS

A	B	C	D	E TAP DRILL THREAD	SCREW LENGTH
1/2	9/16	1/2	3/8	#6 - 1/4-20 NC	1"
3/4	5/8	5/8	9/16	"G" - 5/16-18 NC	1-1/8
1"	3/4	3/4	5/8	5/16 - 3/8-16 NC	1-1/2
1-1/2	7/8	7/8	5/8	7/16 - 1/2-13 NC	1-3/4
2"	1"	1"	3/4	7/16 - 1/2-13 NC	2"

TAILS MUST FIT 1/2" WIDE SLOT. BORES 1/64 to 1/16 CLEARANCE
2" SIZE NOT PART OF ATLAS OEM SET

SHEET 1 OF 2

DEMPSEY'S FORGE

DATE	TITLE
7-13-2015	ATLAS BENT TAIL DOGS Copyright © 2015 Jock Dempsey, anvilfire.com
SCALE	
80%	N° : A - 010 - 1 - 1